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FOLLOW WARNING LABEL ON OUTSIDE OF UNIT

Step 1. Follow instructions on unit to ensure it is de-energized before completing any work.

Step 2. Remove bolts on front to remove the front panel.

Step 3a. Remove plug on side of unit.

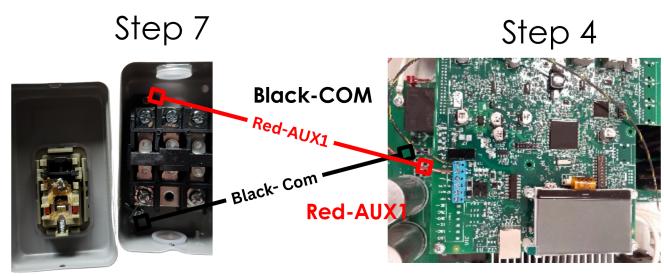
Step 3b. Add liquid-tight conduit with locking ring.

Step 4. Attach red wire #3 and black wire to #4.

Step 5. Connect wire block to switch.

Step 6. Remove the Orange Jumper wire that runs from AUX1 to COM.

Step 7. Connect the stripped end of the switch wires to the COM and AUX1 connectors on the Control Board. Cut down wire lengths if necessary.



THIRD ANGLE PROJECTION

SPECIFIED:

ANGLES: 1

NO DIM, 0.060" TO MODEL

0.XX: 0.02" 0.XXX: 0.010"

: 0.020" TO MODEL

: 0.010" TO MODEL

MASS = Ib Drawing Title:

PTE On/Off Switch

Part Number:

Revision:

Checked/Approved by:

DOC161

Material:

1:10

Prawn by:

BTD

1 of 1

2/27/2025

IN



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